



U.S. Department
of Transportation
**Research and
Special Programs
Administration**

AUG 14 2001

400 Seventh St., S.W.
Washington, D.C. 20590

DOT-E 7823
(NINTH REVISION)

EXPIRATION DATE: November 30, 2002

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Honeywell International, Inc.
(Former Grantee: Allied Signal, Inc.)
Morristown, New Jersey

(See Appendix A to this document for a list of additional grantees)

2. PURPOSE AND LIMITATION:

- a. This exemption authorizes the transportation in commerce of the materials listed in paragraph 6 below, in non-DOT specification cylinders conforming to DOT specification 4BW, except as specified herein. This exemption provides no relief from any Hazardous Materials Regulation (HMR) other than as specifically stated herein.
- b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.

4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 173.205 and 176.3 in that non-DOT specification cylinders are not authorized except as specified herein.

5. BASIS: This exemption is based on the application of Honeywell International, Inc., dated October 5, 2000, submitted in accordance with § 107.109 and an additional letter dated April 30, 2001.

AUG 14 2001

Continuation DOT-E 7823 (9th Rev.)

Page 2

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Proper Shipping Name/ Hazardous Materials Description	Hazard Class/ Division	Identi- fication Number	Packing Group
Flammable liquid, toxic, corrosive, n.o.s. (Boron trifluoride diethyl etherate)	3	UN3286	II
Antimony pentafluoride	8	UN1732	II
Iodine pentafluoride	5.1	UN2495	I

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is a non-DOT specification welded stainless steel cylinder having a water capacity of 1,000 pounds, service pressure 240 psig, outside diameter 30 inches, minimum sidewall thickness .250 inches and minimum head thickness .225 inches. The cylinder must be in accordance with drawing 54-351-57-1 Revision 2, dated February 21, 1978, on file with the Office of Hazardous Materials Exemptions and Approvals (OHMEA), and must conform with DOT Specification 4BW (§§ 178.35 and 178.61) except as follows:

§ 178.61(b) *Authorized steel.*

Steel must be type 316, 316L or 304L, stainless.

§ 178.61(h) *Openings in cylinders.*

Add

(5) Safety relief devices are prohibited.

§ 178.61(j) *Physical tests.*

Add

(4) As an alternative, specimen may be taken from a formed head and welded ring made from the same material and heat treated to the same conditions as the represented lot.

§178.61(l) *Test of welds.*

AUG 14 2001

* * *

(a) A specimen shall be cut from one cylinder of each lot of 200 or less or as an alternate, a specimen may be cut from a formed head and welded ring made from the same material and heat-treated to the same conditions as the representative lot. The specimen must be taken across the longitudinal seam and prepared and tested in accordance with and must meet the requirements of CGA Pamphlet C-3.

* * * * *

§ 178.35(f)(1)(i) *Marking.*

Cylinders are to be marked "DOT-E 7823" instead of "DOT-4BW" followed immediately by the service pressure: for example:

"DOT-E 7823-240".

b. TESTING - Each cylinder must be reinspected and hydrostatically retested every 5 years in accordance with § 173.34(e) as prescribed for DOT4BW cylinders.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

c. Each valve outlet must be sealed by a threaded cap or a threaded plug.

d. Cylinder valves must be protected as specified for corrosive gases in § 173.301(g).

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight and cargo vessel.

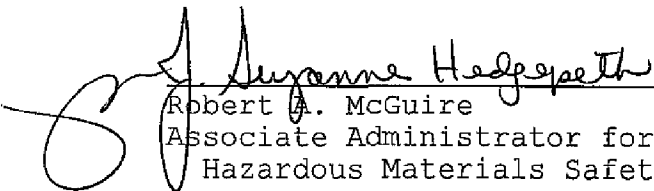
10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each cargo vessel used to transport packages covered by this exemption.
11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:
- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
 - o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incident involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:


Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

AUG 14 2001

(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DHM-31.

AUG 14 2001

Continuation DOT-E 7823 (9th Rev.)

Page 5

The original of this exemption is on file at the above office. Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

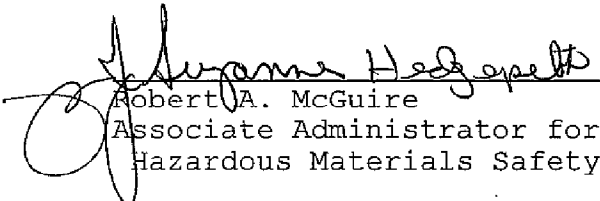
Copies of exemptions may be obtained from the AAHMS, U.S. Department of Transportation, 400 7th Street, S.W., Washington, DC 20590-0001, Attention: Records Center, 202-366-5046.

PO: KFW/AM

AUG 14 2001

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
Air Products and Chemicals, Inc. Allentown, PA	11/13/2000	1/3/2001	11/30/2002
Callery Chemical Company Pittsburgh, PA	3/22/2001	4/5/2001	11/30/2002
Solvay Fluorides, Inc. Greenwich, CT	12/20/2000	1/3/2001	11/30/2002


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